

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT IDENTIFICATION: Doors/panels of melamine particleboard for furniture.

GENERAL FEATURES: Door/panel of particleboard with melamine covering on both sides and ABS, PP or PMMA edgeband.

COMPANY: GRUPO ALVIC FR MOBILIARIO, S.L.U.

ADDRESS: Carretera de Alcalá La Real s/n
23660 Alcaudete (Jaén)

PHONE: +34 953 56 20 02



2. RAW MATERIALS INFORMATION

BOARD: Particleboard with classification E1 for formaldehyde release.

SIDES: Covered with kraft and decorative papers.

EDGE: Covered with high gloss ABS, PP or PMMA edgeband.

3. PHYSICAL AND MECANICS FEATURES

Feature	Result	Standard	Lab
Resistance to cold liquids	5	EN 12720:09	AIDIMA
Behaviour of moist heat	5	EN 12721:09	AIDIMA
Behaviour against hot pot	5	EN 12722:09	AIDIMA
Crack resistance	5	EN 14323 :04	AIDIMA
Light fastness	Blue 8 / Grey 5	EN 14323 :04	AIDIMA
Resistance to abrasion	150 cycles	EN 14323 :04	AIDIMA
Behaviour against stains	5	EN 14323 :04	AIDIMA
Behaviour against cigarette	5	EN 14323:04	AIDIMA
Behaviour against scratching	9 N	EN 14323:04	AIDIMA
Behaviour against water vapour	5	EN 14323:04	AIDIMA
Behaviour impact stress (large diameter steel ball)	140 cm	EN 14323:04	AIDIMA
Measures tolerance (doors)	± 0,5 mm	ALVIC	ALVIC
Bow tolerance	2 mm / 1 m	ALVIC	ALVIC

NOTE: AIDIMA test reports available as your request.

4. STORAGE AND CLEANING

Recommended storage temperature: 10 °C – 40 °C. Do not expose to sunlight and others sources of heat for long time. Clean with a soft cloth using water with mild soap. Do not use any cleaners containing alcohol, solvents or abrasives.



CONTROLLED QUALITY